**FIRST GARMENT MANUFACTURING, MADURAI (FGM) - VISIT REPORT**

**Visit Date** – 9TH & 12nd March, 2015

**Visiting Executives from JCT Phagwara** – Mr. Kishor Chand (Manager-R&D, QA) & Mr. Ghanshyam Chandwani (Manager W/H Taffeta).

**Contact Person at FGM** – Mr. Samy (GM) Mr. Ragavan T. (Manager- Purchase) & Mr. Anand (QA Incharge)

**Agenda** – To attend Fabric Quality Complaint (Fabric Defects Issue) supplied fabrics to FGM – DBW 22298 (P190T), 22381MM (Hyacinth) & 22504 TM72MM)\_ 100% PF Fabric\_ Various Shades and Invoices\_ (Total Rejected fabric 8720m out of 155606m fabric).

**Brief Minutes of Meeting are as under:**

**1A**- We have visited M/s FGM and checked the rejected fabric by FGM of sort no DBW 22298 (P190T), 22381MM (Hyacinth) & 22504 TM72MM)\_ 100% PF Fabric\_ Various Shades and Invoices\_ (Total Rejected fabric 8720m out of 155606m fabric) in presence of Mr. Ragavan T. (Manager-Purchase) & Mr. Anand (QA Incharge). Overall break up of fabric is as under.

**Total Fabric supplied 155606m**

**Fabric Rejected by FGM and not ready to use 8720m (5.6% w.r.t. total fabric)**

***Final Status of Rejected fabric after visit***

FGM Ready to use fabric having point limit 20-23 &, 1954m No FOC Reqd.

In 2-3 cases, excess fabric given

TM72MM (22504), True Black having dye patches on face side 970m No FOC Reqd.

But Ok from back side will be used

TM72MM (22504), December Sky having shade variation (C group), 571m To be discussed

FGM asked to approve from Mr. Mandeep Singh (Decathlon) to use. With Mr. Mandeep

P190T (DBW22298), Shade Mars Red, True Black, Blue Bird, Crimpson 2217m 330m FOC reqd.

Red, Virtual Pink having excessive Stains, Snarling, and Coating stains,

Ready to use on Avoid & Cut basis

P190T (DBW22298), Shade Mars Red having excessive color stains 1340m 1340m

Face/back (over points). FGM not ready to use. Replacement

Required Replacement Reqd.

Hyacinth (22381MM), Shade White having excessive yellow stains 1668m 1668m

Face/back (overpoints) FGM not ready to use. Replacement

Required Replacement Reqd.

**Note: - Overall fabric appearance was not good.**

**1B-** FGM also claim for 233m fabric of lay shortage but JCT is not accepted the same due to difference in method to measuring of roll length i.e. industrial std. procedure is measuring roll length on inspection m/cs during inspection the fabric and cost is also involved accordingly. Hence, it is not viable to use measuring roll length by laying fabric loosely on table and claim for short length. FGM agreed upon this.

**Conclusion of Visit & Further Course of Action**:

# Regarding DBW 22298 (P190T), 22381MM (Hyacinth) & 22504 TM72MM) \_ 100% PF Fabric\_ Various Shades and Invoices\_ overall appearance was not good. After inspected the fabric in presence of FGM representatives, out of 8720m fabric, FGM ready to use 2924m fabric without any FOC, 570m fabric for shade variation will be used after approval of Mr. Mandeep Singh (Decathlon) approval, 2217m fabric will be used on avoid & cut basis and 330m FOC fabric will be given. But 3008m fabric will replaced against the return of goods as the said fabric is not useable at all.

**Generic Observation**

1. Rejected fabric by FGM, overall fabric appearance was not good.
2. FGM also shows the roll having within roll shade variation which should not be supplied to customer.

**Common Points Agreed Between JCT & FGM**

1. FGM will use the fabric roll having up to 23pts/100sq. yds in case of overall average points are less than 20pts/100sq. yds as per Decathlon MTSR.
2. FGM will use the fabric rolls having 20-40pts/100sq. yds. on avoid & cut basis but JCT will give fabric on FOC against the panels rejection.
3. But FGM will not use fabric having point count more than 40pts/100sq yds even JCT should not supplied the fabric that is not useable after a certain points.

***Kind Regards,***

***(Kishor Chand) (Ghanshyam Chandwani)***

***(Manager- R&D, QA) (Manager-W/H Taffeta)***